

## Multi-doping in SnTe: Improvement of Thermoelectric Performance due to Lower Thermal Conductivity and Enhanced Power Factor

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**Abstract:** In recent years, tin telluride (SnTe) has attracted considerable interest due to its potential thermoelectric application as a lead-free rock-salt analogue of PbTe. However, pristine SnTe samples show high thermal conductivity and low Seebeck coefficients, resulting in poor thermoelectric performance. In this study, the thermoelectric performance of SnTe was enhanced by well-designed multi-doping, where significantly reduced thermal conductivity and improved Seebeck coefficients were achieved at the same time. The doped SnTe samples were prepared by hot pressing. The lattice thermal conductivity of SnTe samples is obviously decreased by alloying with Se and S. The transmission electron microscope shows the existence of larger amount of nano-precipitates and the lattice distortions in the alloyed samples. For example, the lattice thermal conductivity of SnTe<sub>0.7</sub>S<sub>0.15</sub>Se<sub>0.15</sub> sample is reduced to 0.99 W·m<sup>-1</sup>·K<sup>-1</sup> at 300 K. The results reveal that the Seebeck coefficients are improved by introducing In resonant state in the band structure of SnTe. The experiments suggest the effectiveness of designed multi-doping in the thermoelectric performance enhancement of SnTe, and a promising *ZT* of 0.8 at 850 K is achieved in Sn<sub>0.99</sub>In<sub>0.01</sub>Te<sub>0.7</sub>S<sub>0.15</sub>Se<sub>0.15</sub>. The discovery suggests that SnTe is a promising medium-temperature thermoelectric candidate.

**Key words:** tin telluride; thermoelectric performance; resonant state; lattice thermal conductivity

The conversion efficiency of thermoelectric material is quantified by the so-called *ZT* value defined as  $\sigma S^2 T / (\kappa_{\text{lat}} + \kappa_{\text{elec}})$ , where  $\sigma$ ,  $S$ ,  $\kappa_{\text{elec}}$ ,  $\kappa_{\text{lat}}$ , and  $T$  are the electrical conductivity, the Seebeck coefficient, electronic and lattice thermal conductivity, and absolute temperature, respectively<sup>[1-4]</sup>. The most commonly pursued approaches to enable high *ZT*s include the band structure manipulation for high power factor  $\sigma S^2$  by resonant levels near the Fermi level<sup>[5-11]</sup> or introducing band convergence<sup>[12-14]</sup>, and phonon scattering enhancement by alloying or nanostructuring to minimize the thermal conductivity<sup>[15-29]</sup>.

Over the last few years, SnTe has stepped into sight as a promising thermoelectric candidate due to its less toxic and a potential substitute of PbTe<sup>[21, 30]</sup>. But comparing to PbTe, SnTe suffers from a much lower *ZT* due to a smaller band gap (~0.18 eV) and the higher separation between the light-hole band at *L* and the heavy-hole band

at  $\varepsilon$  (~0.3 eV)<sup>[31]</sup>. In addition, the relatively high thermal conductivity also limits its thermoelectric performance. Recent reports showed that the Seebeck coefficient of SnTe could be improved considerably by Cd, Mg, Mn, or Hg doping to converge the two valence bands and enlarge the band gap<sup>[32-43]</sup>. In doping in SnTe has also been found to create the resonant level inside the valence band and enhance the Seebeck coefficients around room temperature<sup>[21]</sup>, which is similar to the Tl-doped PbTe system<sup>[5, 11]</sup>.

On the other hand, the remarkable decrease in the lattice thermal conductivity could also lead to obviously improved thermoelectric performance of SnTe *via* phonon scattering by solid solution point defects, secondary phase nanoprecipitates<sup>[27-28, 44-45]</sup>, and mesoscale grain boundaries<sup>[45-46]</sup>. For example, some nanoscale secondary phases such as CdS, HgTe, SrTe, Cu<sub>2</sub>Se and Cu<sub>2</sub>S, was introduced to regulate the thermal transport of SnTe, and

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the heat-carrying phonons were strongly scattered as expected<sup>[33-35,47-49]</sup>. Therefore, it is necessary to combine the Seebeck coefficient enhancement and designed phonon scattering to further improve the thermoelectric performance of SnTe materials.

In this work, we try to improve the thermoelectric performance of SnTe from the coexistence of resonant levels and secondary phases scattering. Firstly, the thermal conductivity of SnTe is decreased through secondary phases of SnS by S, Se doping. Then the optimized sample with 15mol% S and Se incorporated is used for the following In doping study. The thermoelectric properties are improved by multi-doping.

## 1 Experimental

Commercial elements Sn, Te, S, Se and In were used as starting materials. The materials with nominal compositions of  $\text{SnTe}_{1-2x}\text{S}_x\text{Se}_x$  ( $x=0, 0.05, 0.1, \text{ and } 0.15$ ), and  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) were prepared by hot pressing<sup>[50-51]</sup>. X-ray diffraction (XRD) analysis was performed in a reflection geometry on a Bruker D8 diffractometer. The microstructures were investigated by the high resolution transmission electron microscope (JEOL 2100F), attached with an energy dispersive spectrometer (EDS). The samples were cut into bars with 10 mm×2 mm×2 mm for electrical property measurement and  $\phi 10$  mm×2 mm for thermal transport property measurement. The Seebeck coefficient  $S$  and electrical conductivity  $\sigma$  were simultaneously measured using a ZEM-3 (ULVAC) instrument under a low-pressure helium atmosphere from room temperature to 850 K. The thermal conductivity was calculated from  $\kappa=D\rho C_p$ , where  $D$  is the thermal diffusivity,  $\rho$  is the density, and  $C_p$  is the specific heat.  $D$  was measured using the laser flash diffusivity method in a Netzsch LFA-457,  $\rho$  was measured by using Archimedes principle, and  $C_p$  was calculated from others data and our previous work<sup>[19,44,50]</sup>. The Hall coefficient  $R_H$  was measured at room temperature using a physical properties measurement system (Quantum Design, PPMS-9). The carrier concentration  $n$  and the hall mobility  $\mu$  were estimated according to  $n=1/(eR_H)$ , and  $\mu=\sigma R_H$  by using the single parabolic band approximation, respectively.

## 2 Results and Discussions

Figure 1 shows the total thermal conductivity  $\kappa_{\text{tot}}$  and lattice thermal conductivity of  $\text{SnTe}_{1-2x}\text{S}_x\text{Se}_x$  ( $x=0, 0.05, 0.1, \text{ and } 0.15$ ) samples. The lattice thermal conductivity  $\kappa_{\text{lat}}$  is calculated by subtracting electrical thermal conductivity  $\kappa_{\text{ele}}$  from the total thermal conductivity, and the electrical thermal conductivity was calculated using the Wiedemann-Frenz relationship  $\kappa_{\text{ele}}=L\sigma T$ . It should be

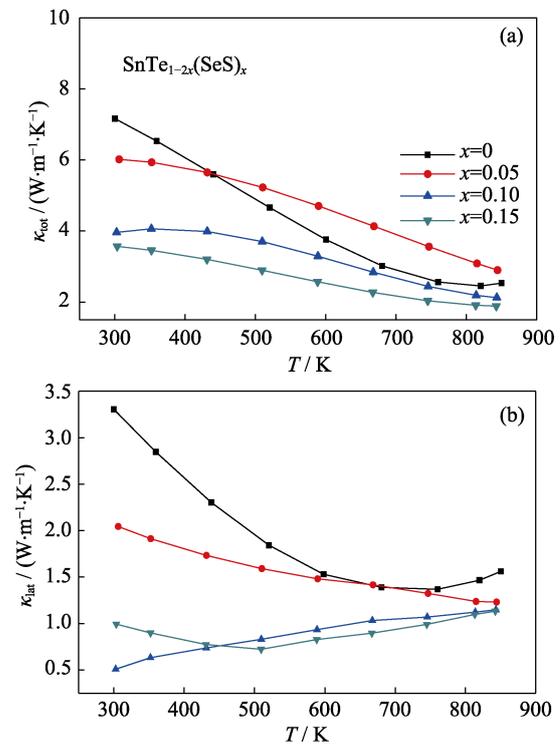


Fig. 1 Temperature-dependent (a) total thermal conductivities ( $\kappa_{\text{tot}}$ ) and (b) lattice thermal conductivities ( $\kappa_{\text{lat}}$ ) of  $\text{SnTe}_{1-2x}\text{S}_x\text{Se}_x$  ( $x = 0, 0.05, 0.1, \text{ and } 0.15$ ) samples

noted that the Lorenz number  $L$  is roughly obtained by fitting  $S$  using a single parabolic band model. The corresponding temperature dependent electrical conductivity  $\sigma$  and Seebeck coefficient  $S$  are summarized in Supporting Information.

As shown in Fig.1(b), the lattice thermal conductivities of  $\text{SnTe}_{1-2x}\text{S}_x\text{Se}_x$  ( $x=0.05, 0.1, \text{ and } 0.15$ ) samples decrease significantly compared to that of pristine SnTe, which may be due to the excess phonon scattering by the solid solution and point defects. Considering that  $\text{SnTe}_{1-2x}\text{S}_x\text{Se}_x$  with 15mol% S and Se exhibits the lowest  $\kappa_{\text{lat}}$ ,  $x=0.15$  is used for the following In doping investigation. Typically, the lattice thermal conductivity of  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  sample is  $0.99 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  at 300 K, mildly decreases to a minima of  $0.72 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  at 509 K, and then slightly increases to  $1.13 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  at 850 K.

Figure 2 presents the total and lattice thermal conductivity as a function of temperature of  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples. As shown, the total thermal conductivities all decrease with increasing temperature. With increasing In doping, the total thermal conductivity significantly decreases. For example,  $\kappa_{\text{tot}}$  decreases from  $3.6 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0$  to  $2.1 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0.015$  at room temperature, and decreases from  $1.9 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0$  to  $1.7 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0.015$  at 850 K.

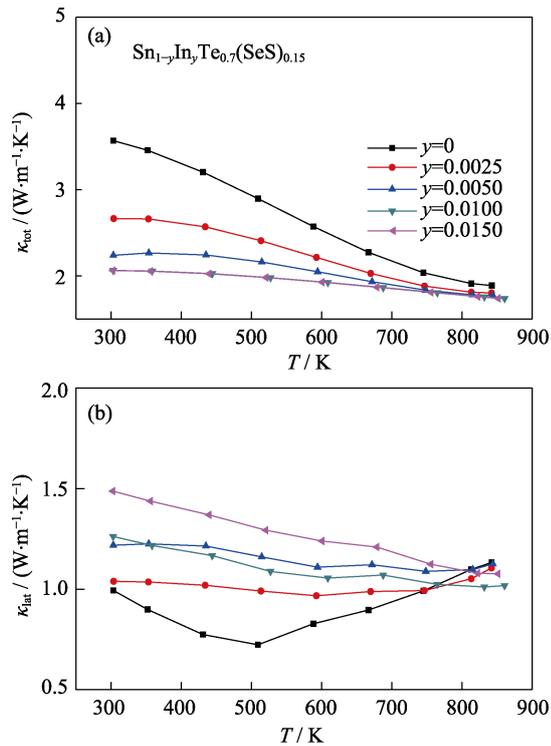


Fig. 2 Temperature-dependent (a) total thermal conductivities ( $\kappa_{tot}$ ) and (b) lattice thermal conductivities ( $\kappa_{lat}$ ) of  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples

As shown in Figure 2(b), the lattice thermal conductivity of In-doped  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  increases from  $0.99 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0$  to  $1.48 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0.0025$  at room temperature, and decreases from  $1.13 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0$  to  $1.01 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  for  $y=0.01$  at 850 K. It is worth mentioning that the sample with  $y=0.0025$  shows less temperature dependent, and  $\kappa_{lat}$  increases at elevated temperature, which is probably due to the bipolar diffusion. Typically,  $\kappa_{lat}$  of  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  sample for  $y=0.0025$  is  $1.03 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  at 300 K, slightly decreases to a minima of  $0.96 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  at 592 K, and then increases to  $1.10 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$  at 850 K.

To gain deep understanding of suppressed lattice thermal conductivity in multi-doped SnTe, the microstructure of the samples was observed by using transmission electron microscope (TEM). Fig. 3(a) exhibits a medium-magnification of the multi-doped SnTe matrix along [004] orientation. Small precipitates (red circles in Fig. 3(b)) are observed in the matrix, and only one set of Bragg diffraction spots is observed in the inset selected area diffraction (SAD) pattern of the corresponding area (bottom-right in Fig. 3(a)). The composition contrast can be evidenced by the energy-dispersive X-ray spectroscopy (EDS) (Fig. 3(b)) obtained from the precipitates that exhibit characteristic peaks for In, S and Se.

High-resolution TEM (HRTEM) image in Fig. 3(c) shows the matrix SnTe (200) and the secondary phase SnS

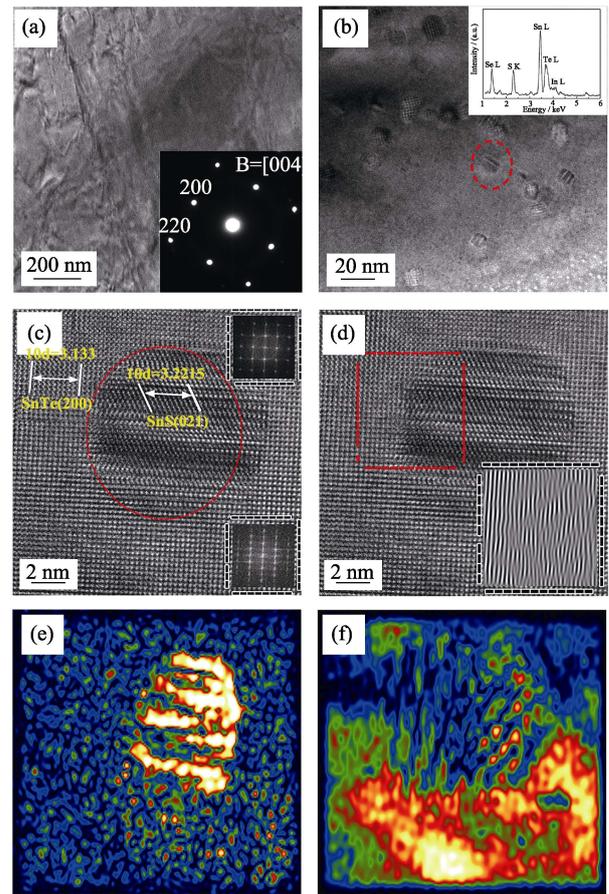


Fig. 3 Microstructures of  $\text{Sn}_{0.99}\text{In}_{0.01}\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  (a) Medium-magnification TEM and (b) low-magnification images show the presence of nanoscale secondary phase; The inset in (a) is the SAED pattern along [004]; (c) HRTEM image focusing on the secondary phase with distorted connection between the precipitate and the matrix; The top-right and bottom-right insets are the respective FFT images showing lattice distortion between them; (d) the same TEM image with (c) showing the IFFT image (the bottom-right inset) of the selected region reflecting lattice distortion; and strain maps reflect high strain states inside (e) and around (f) the precipitates

(021). Accordingly, the respective fast Fourier transformation (FFT) image (the top-right and bottom-right inset in Fig. 3(c)) shows no obvious peak splitting and reflects an endotaxial relationship between the matrix and secondary phase. In Fig. 3(d), the lattice distortion is more obvious to be seen in the inverse fast Fourier transformation (IFFT) image (the bottom-right inset).

To further analyze the possible strain around the precipitates and the connection between the lattice distortions, high-quality HRTEM images in Figure 3(e-f) were carried out by geometric phase analysis, which is a semi-quantitative lattice image-processing approach for revealing spatial distribution of relative elastic strain. As shown, the strains exist in the secondary phases and extensively concentrate around them. The strains mainly result from the lattice or orientation mismatch between the matrix and the secondary phase, and it is a pervasive defect effect associated with point defects and disloca-

tion. These high density of strains around the secondary phase plays a significant role on increasing the phonon scattering. In addition, the atomic-scale point defects and dislocation could scatter short-wavelength phonon efficiently. These multiscale phonon scattering mechanisms contribute to the low lattice thermal conductivity.

The temperature dependence of electrical conductivity for  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples are shown in Fig. 4(a). It may be seen that the electrical conductivity decreases with increasing temperature from 300 K to 850 K, showing a degenerate semiconductor behavior. At a particular temperature, the electrical conductivity monotonously decreases with increasing In content. For example, the electrical conductivity at room temperature significantly decreases from  $\sim 3480 \text{ S}\cdot\text{cm}^{-1}$  for  $y=0$  to  $\sim 910 \text{ S}\cdot\text{cm}^{-1}$  for  $y=0.015$ , which can be attributed to the reduced carrier mobility of sam-

ple as summarized in Table 1.

In Fig. 4(b), the temperature dependent Seebeck coefficients of  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples are presented. It should be noted that the Seebeck coefficients of In doped samples are enhanced with respect to the  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  over the entire temperature range. Especially, the Seebeck coefficient at room temperature increases from  $7.6 \mu\text{V}\cdot\text{K}^{-1}$  for  $y=0$  to  $71 \mu\text{V}\cdot\text{K}^{-1}$  for  $y=0.015$ , and the improvement is almost an order of magnitude. With increasing temperature, the enhancement slows down, the Seebeck coefficient of  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}\text{In}_{0.015}$  at 850 K is  $180 \mu\text{V}\cdot\text{K}^{-1}$  and slightly higher than  $151 \mu\text{V}\cdot\text{K}^{-1}$  of  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$ . Such a subdued enhancement of Seebeck coefficient at higher temperature is mainly due to the downshift of the Fermi level, where the introduced resonant state no longer works<sup>[34,51-52]</sup>.

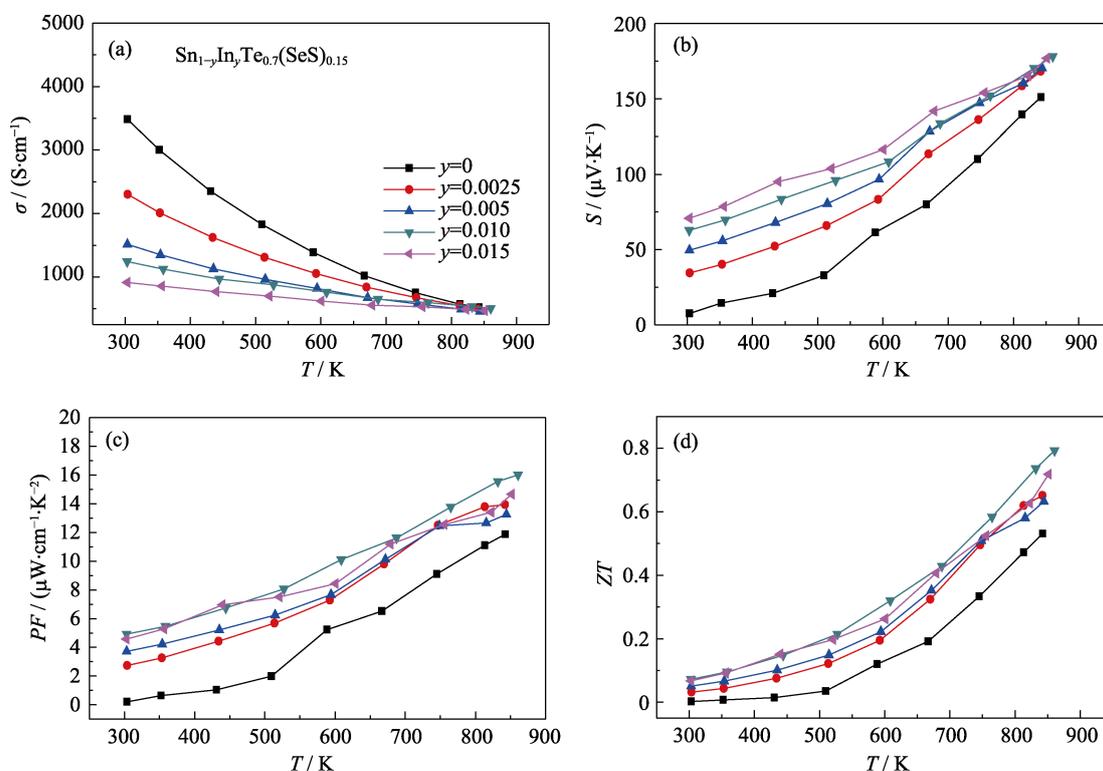


Fig. 4 Temperature dependent thermoelectric properties: (a) electrical conductivity  $\sigma$ , (b) the Seebeck coefficients  $S$ , (c) the power factors  $S^2\sigma$ , and (d)  $ZT$  values for  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples

**Table 1** The density  $\rho$ , hole concentration  $n$ , mobility  $\mu$ , electrical conductivity  $\sigma$ , Seebeck coefficient  $S$ , and power factor  $S^2\sigma$  for  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples at room temperature

Samples	$\rho/(\text{g}\cdot\text{cm}^{-3})$	$N/(\times 10^{20}, \text{cm}^{-3})$	$\mu/(\text{cm}^2\cdot\text{V}^{-1}\cdot\text{s}^{-1})$	$\sigma/(\text{S}\cdot\text{cm}^{-1})$	$S/(\mu\text{V}\cdot\text{K}^{-1})$	$S^2\sigma/(\mu\text{W}\cdot\text{cm}^{-1}\cdot\text{K}^{-2})$
$y=0$	6.247	1.3	164	3480	7.6	0.2
$y=0.0025$	6.209	1.4	100	2300	34	2.7
$y=0.005$	6.161	1.6	57	1510	50	3.7
$y=0.01$	6.161	2.0	39	1240	63	4.9
$y=0.015$	6.195	2.2	26	910	71	4.6

The power factor as a function of temperature for  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples is shown in Fig. 4(c). Because of the increased Seebeck coefficients, the power factors of In-doped samples are obviously enhanced as compared with that of  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$ . If we focus on  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}\text{In}_{0.01}$ , the power factor is seen to rise almost linearly from  $4.9 \mu\text{W}\cdot\text{cm}^{-1}\cdot\text{K}^{-2}$  at room temperature to  $16 \mu\text{W}\cdot\text{cm}^{-1}\cdot\text{K}^{-2}$  at 850 K. Such enhancement of power factor is achieved mainly resulted from the resonant level effect in In-doped  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$ . In Fig. 4(d), the  $ZT$  values are presented as a function of temperature for all In-doped  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  samples. The highest  $ZT$  value reaches 0.8 at 850 K for 1mol% In-doped  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$ , which shows the largest power factor and the lowest lattice thermal conductivity.

### 3 Conclusions

This work demonstrates that the  $ZT$  value of SnTe can reach 0.8 at 850 K by well-designed multi-doping. The improved thermoelectric performance of  $\text{Sn}_{0.99}\text{In}_{0.01}\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  is accomplished by combination of reduced lattice thermal conductivity and enhanced power factor. The former mainly results from the secondary phase scattering by alloying Se, S, while the later mainly results from the resonant state by In doping. This work suggests that SnTe-based materials are important candidates for thermoelectric power generation and the well-designed multi-doping in SnTe is a promising approach to optimize the thermoelectric properties.

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## 多掺杂协同调控碲化锡热导率和功率因子提升热电性能

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**摘要:** 碲化锡(SnTe)是一种碲化铅的无铅替代物, 在热电领域有广阔的应用前景。但是, 纯相碲化锡样品具有较高的热导率与较低的塞贝克系数, 导致热电性能较差。本研究通过多重掺杂可以显著降低热导率, 提升塞贝克系数, 从而提升热电性能。SnTe 热压样品的晶格热导率随着 Se 和 S 的引入明显降低, 比如  $\text{SnTe}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  室温下晶格热导率仅为  $0.99 \text{ W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$ 。透射电子显微镜显示, SnTe 掺杂样品内存在大量的纳米沉淀相与晶格位错。在此基础上, 掺杂 In 在价带顶引入共振态大幅提高了样品的塞贝克系数。实验表明通过多重掺杂可以有效提升碲化锡的热电性能, 其中样品  $\text{Sn}_{0.99}\text{In}_{0.01}\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  在 850 K 时峰值 ZT 值达到 0.8, 这说明碲化锡的确是一种有应用前景的中温区热电材料。

**关键词:** 碲化锡; 热电性能; 共振态; 晶格热导率

中图分类号: TQ174 文献标识码: A

Supporting Information:

## Multi-doping in SnTe: Improvement of Thermoelectric Performance due to Lower Thermal Conductivity and Enhanced Power Factor

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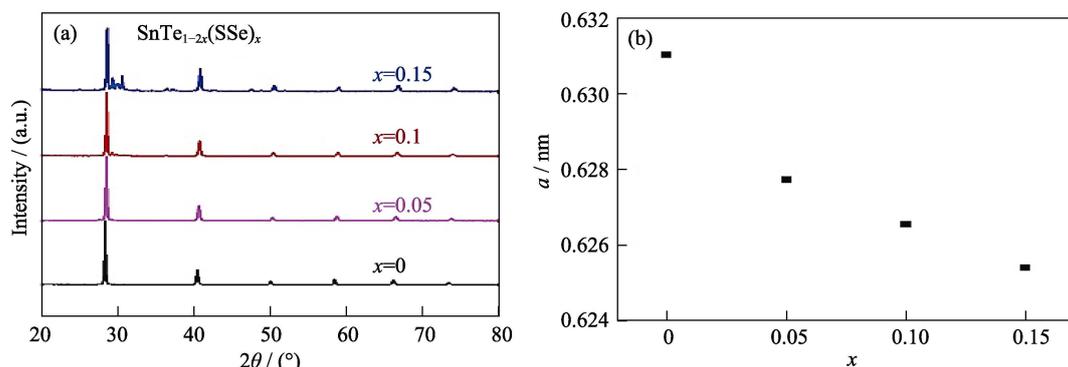


Fig. S1 Room temperature (a) powder XRD patterns, (b) lattice parameter of  $\text{SnTe}_{1-2x}\text{S}_x\text{Se}_x$  ( $x=0, 0.05, 0.1,$  and  $0.15$ ) samples

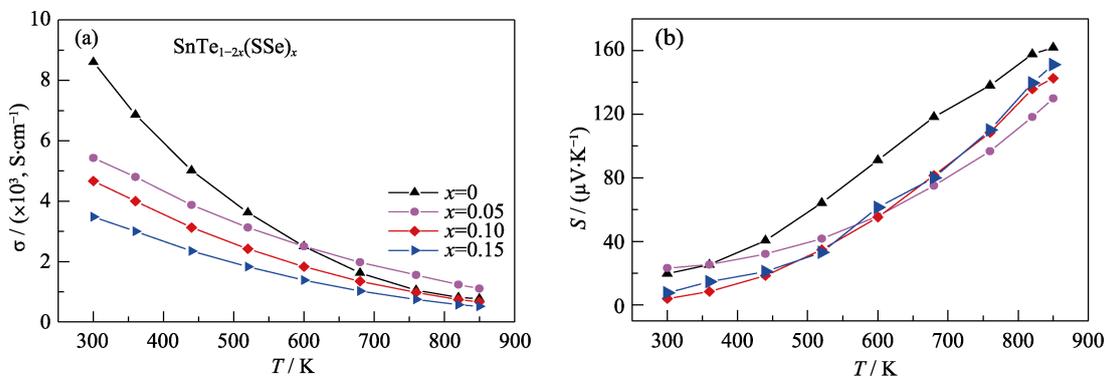
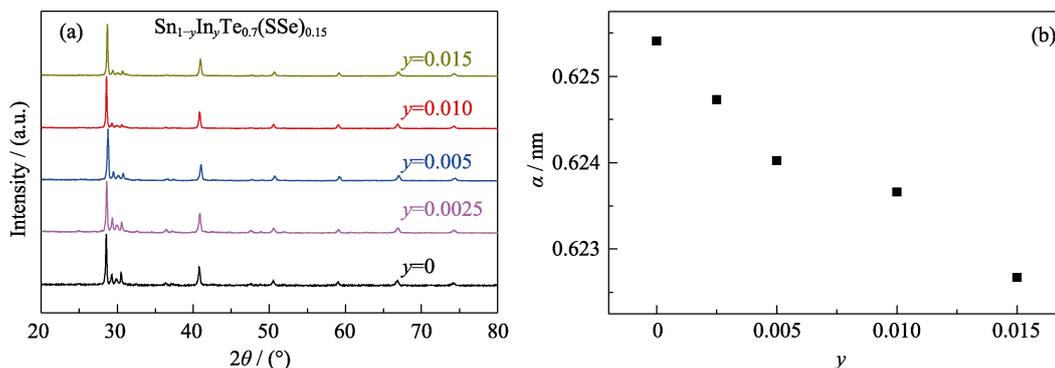


Fig. S2 Temperature dependent (a) electrical conductivity and (b) Seebeck coefficient of  $\text{SnTe}_{1-2x}\text{S}_x\text{Se}_x$  ( $x=0, 0.05, 0.1,$  and  $0.15$ ) samples



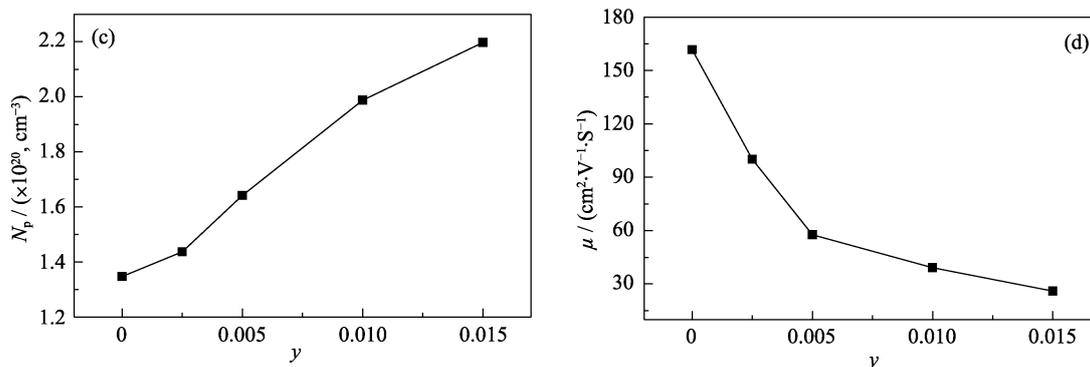


Fig. S3 Room temperature (a) powder XRD patterns, (b) lattice parameter  $a$ , (c) Hall carrier density  $N_p$ , and (d) carrier mobility  $\mu$  of  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples

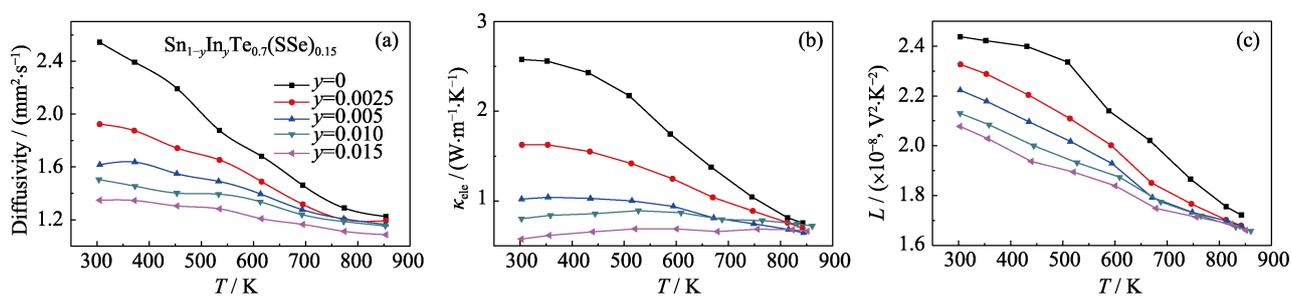


Fig. S4 Temperature dependent heat diffusivity of  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}\text{S}_{0.15}\text{Se}_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, \text{ and } 0.015$ ) samples

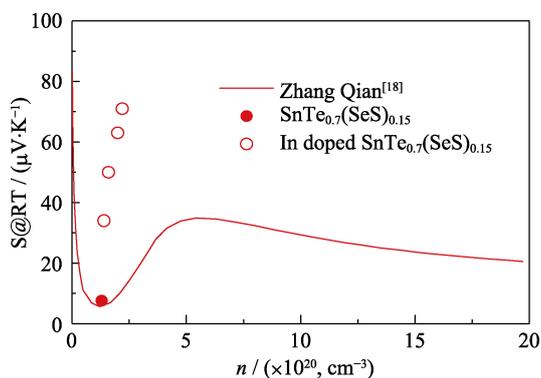


Fig. S5 Room temperature Pisarenko plot for  $\text{Sn}_{1-y}\text{In}_y\text{Te}_{0.7}(\text{SeS})_{0.15}$  ( $y=0, 0.0025, 0.005, 0.01, 0.015$ ). The solid curve is expeted from Zhang<sup>[18]</sup>